

OPERATION and MAINTENANCE

of the

M1 CARBINE

by

UNIVERSAL FIREARMS CORPORATION

THE ONLY LINE OF FIREARMS
WITH THE FAMOUS

3 YEAR

UNCONDITIONAL GUARANTEE

against defects in materials and workmanship
(wood excepted)

UNIVERSAL FIREARMS CORPORATION

3746 E. 10th Ct. — Hialeah, Florida

Loosen band screw—**P**.
Depress band retainer—**Q**.

Slide band—**R**—forward until it clears upper and lower stock halves.

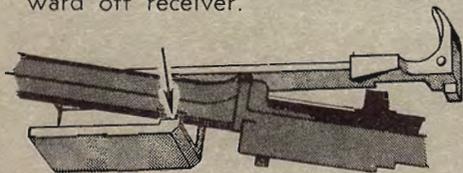
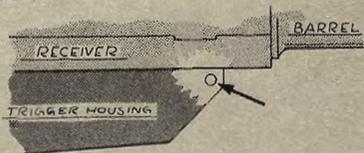
Lift barrel/action assembly up by muzzle until action can be removed from under the rear action retainer—**S**.

DISASSEMBLY — "Field Stripping"



Draw recoil spring guide slightly to rear until it is disengaged from operating slide, and then pull to right and forward and withdraw guide and spring from well in receiver.

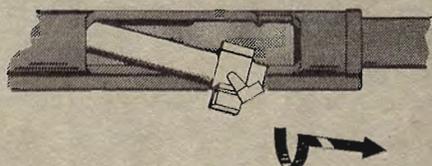
Remove trigger housing retaining pin (if pin sticks, use operating spring guide as a punch). Slide trigger housing group forward off receiver.



Pull operating slide slowly to rear until forward face of operating slide stop is in line with rear face of bolt opening in top of receiver. This places guide lug on operating slide handle in line with notch in guideway. Pull

slide handle up and to right until guide lug is free of retaining groove. Move operating slide slightly forward to align left guide lug on heavy forward part of operating slide opposite relief cut (arrow) in retaining guideway on barrel. Then rotate operating slide counter-clockwise to free guide lugs from retaining guideway, and remove slide.

Grasp operating lug of bolt and draw bolt to rear until its face is just back of receiver locking shoulders. Rotate bolt counter-clockwise to disengage it from left guideway in receiver. Then rotate bolt clockwise, and lift it up and right to remove from receiver. This is the last step in field stripping.



CLEANING — The carbine bore can be cleaned only from the muzzle. Before cleaning bore, remove magazine, and pull operating slide to rear and lock in this position by depressing operating slide stop. Then inspect chamber to make sure that it is not loaded. Use cleaning rod, which is available from arms dealers, and guide rod with thumb and finger to prevent damaging rifling at muzzle. Inspect bore with aid of a bore reflector, small mirror or piece of white cloth or paper placed in breech opening at an angle to reflect light. With bore reflector or mirror bore can be inspected from both ends. Carbine cartridges have noncorrosive primers and therefore it is not necessary to use water in cleaning the bore. However, nitro-solvent or bore cleaner should be used to dissolve powder fouling. Dry bore with clean patches after use of nitro-solvent or bore cleaner, and oil bore with patch soaked in preservative oil. Be sure to remove grease or any obstructions from bore prior to firing.