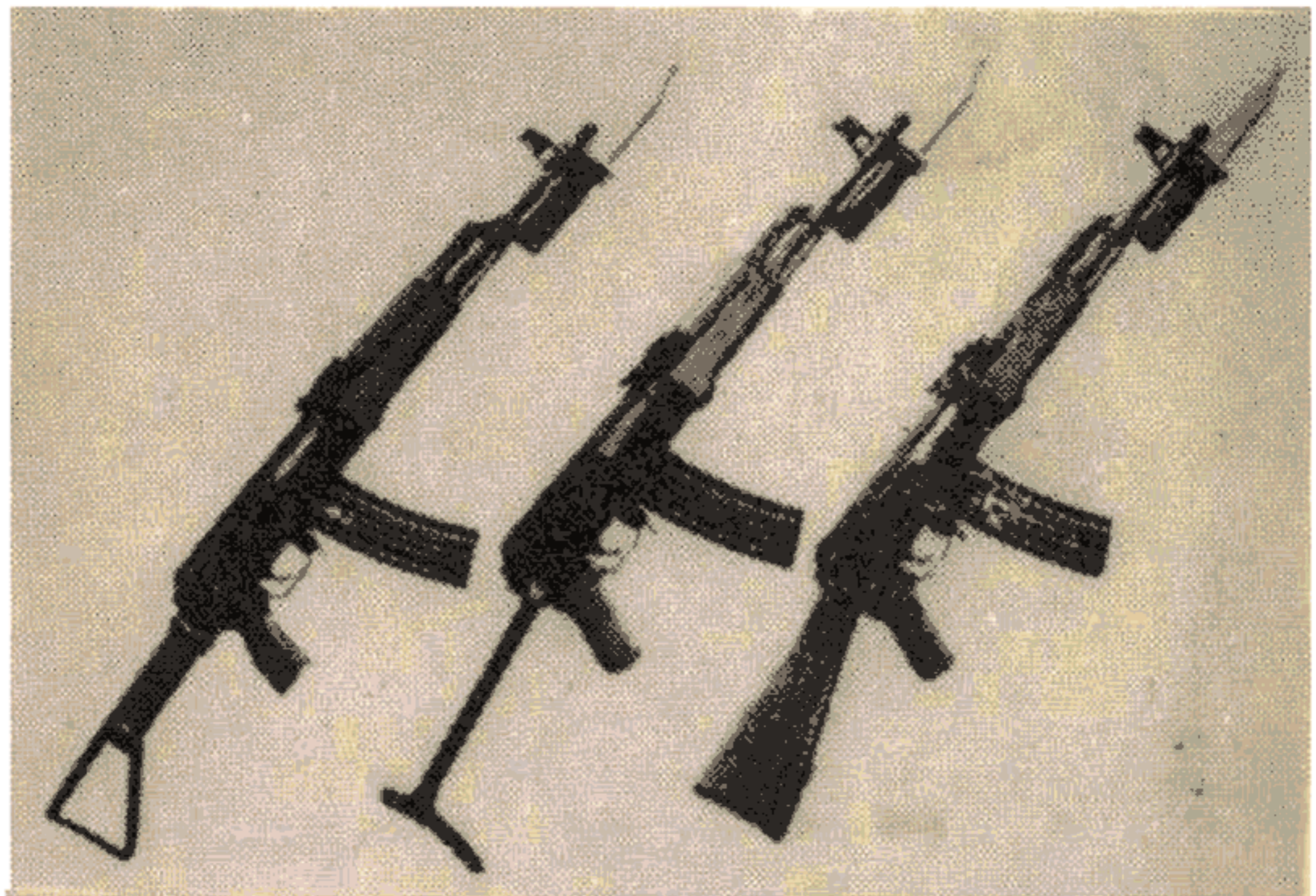




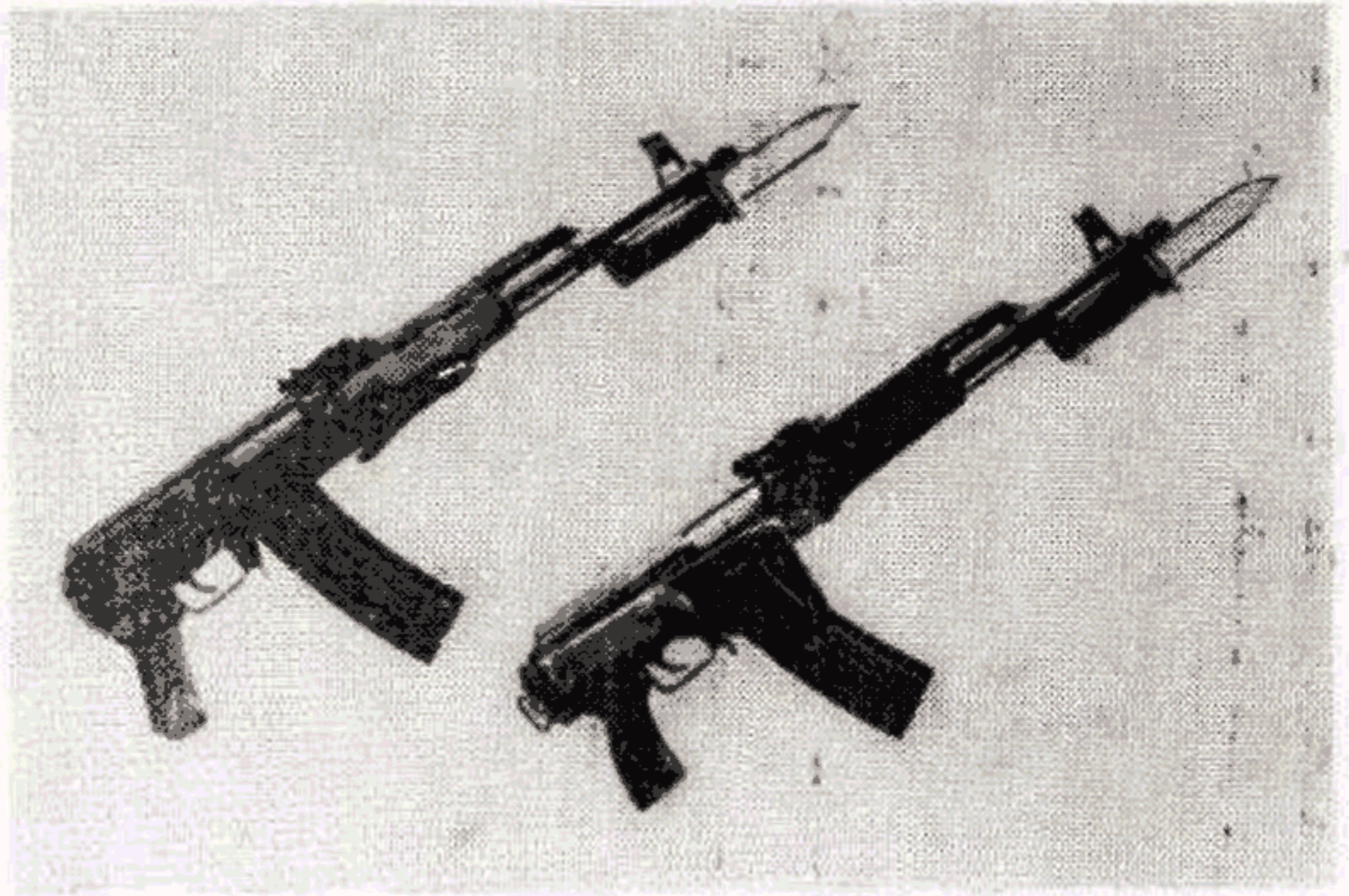
84S Series 5.56mm

Semi—Automatic Rifle

INSTRUCTION MANUAL



CHINA NORTH INDUSTRIES
CORPORATION



84S-1

84S-2

OPERATION

1. **Firing.** Depress the safety lever to the lower position "F" to make the rifle in the firing position.

2. **Safety.** Place the safety lever in the upper position "S" to put the rifle in the "On-Safe" position.

3. **Stock folding and unfolding.** For metal folding stock versions, 84S-1 and 84S-2, simply depress the stock release button to fold or unfold the stocks.

DISASSEMBLY AND REASSEMBLY

1. Disassembly

a. Remove the magazine by pushing forward on the magazine latch while pulling the magazine down and out of the receiver.

b. Remove the bayonet by depressing the lock release button and slide the bayonet forward and off the rifle.

c. Remove the cleaning rod by pulling the cleaning rod head out and upward from its retainer.

d. Push forward on the action return spring